





PRE ENGINEERED BUILDINGS(PEB) > STEEL ROOFING & CLADDING > STEEL KLIP-LOCK SHEETS

DECKING SHEETS > PURLINS > ACCESSORIES

About

Started our journey in the year 2004, we, "Sathyam Steel Roof Structures Ltd." An ISO 9001:2015, is a well known customer oriented and recognized as the leading organization engaged in a wide range of Pre Engineered Buildings, Structural Members like Z & C Purlins, Structural Decking Sheets, Roofing Material like Trapezoidal Sheets & Klip-Lock Sheets, Louvers, Crimped Sheets, various custom & standard design flashings etc. We developed each and every product with great care & responsibility to add additional values to our esteemed customers. We have carefully chosen the best internationally recognized machineries to produce the highest standard of quality like zero tolerances with stable production.

Vision

We aspire to be the India's largest Pre Engineered Building business organization that delivers best-in-class products and specialty solution using safe, sustainable and innovative processes.

Mission

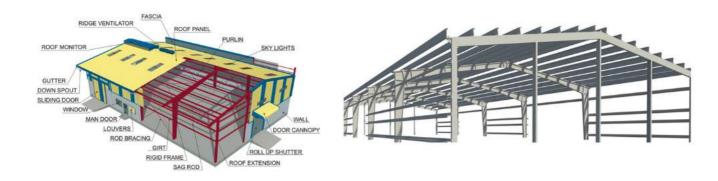
Value Creation for all the stakeholders, customers, suppliers and our people. Becoming the supplier by choice, delivering premium products. Believes success by pure quality and superior services.



Our quality assurance department ensure the highest quality to our esteemed customers. The company is professionally managed and follow the best industry practices for total customer satisfaction. Our well experienced & dedicated manpower working tirelessly to achieve the best in the industry. Our strength start with entire customer satisfaction on quality materials, meeting strict quality norms, on time delivery and after sales services etc.



Pre-Engineered Buildings



Our Pre-Engineered buildings are custom designed to meet your exact requirements.

Basic Building Parameters

Length

Building length is the distance between the outside flanges of endwall columns in opposite endwalls. It is a combination of several bay lengths.

Width

No matter what primary system is used, the building width is defined as the distance from outside of eave strut of one sidewall to outside of eave strut of the opposite sidewall.

Height

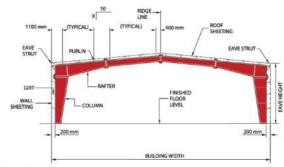
Building height is the eave height, which is usually the distance from the bottom of the main frame column base plate to the top outer point of the eave strut. When the columns are recessed or elevated from the finished floor, eave height is the distance from the finished floor level to the top of the eave strut.

Roof Slope: (X/10)

This is the angle of the roof with respect to the horizontal. The most common roof slopes are 0.5/10 and 1/10. Any practical roof slope is possible in PEB.

Bay Spacing (Interior Bay Length)

This is the distance between the center lines of two adjacent interior main frame columns. The most common bay lengths are 6m to 7.5m. Any bay length is possible up to 15 meters.

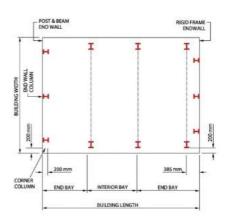


End Bay Length

This is the distance from the outside of the outer flange of end wall columns to the center line of the first interior frame column.

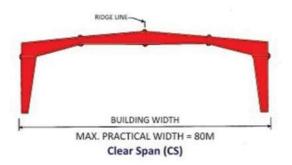
Sidewall & Endwall Conditions

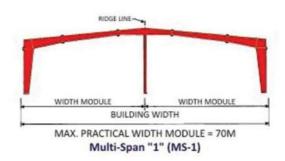
This is about the wall cladding arrangements. Either it can be partially Brick wall and above steel cladding, or fully sheeted or fully brick wall.



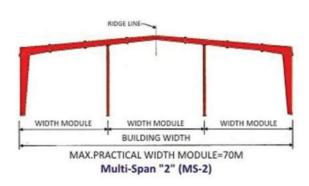
Pre-Engineered Buildings.

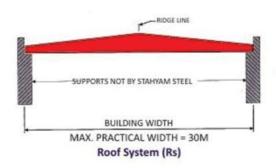
Basic Framing Systems

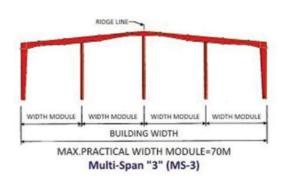


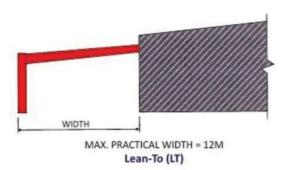


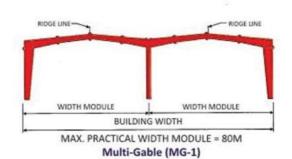












Pre-Engineered Buildings

Design of Structures

Our design department is fully supported by well qualified & experienced engineers duly backed up by two design consultants who are well known for their design skills inland & overseas. Detailed engineering design with data sheet of calculation will be submitted considering wind, dead, live load as per IS-875, & relevant coefficients for terrain category for the height of structure to determine the safe life of the building.

Design & Engineering Software Support

Staad Pro, MBS, Autocadd

Structural Components of PEB





Typical Rafter

Typical Column

High grade steel plate conforming to ASTM A 572 M Grade 345 and IS 2062. Factory painted with the minimum of 35 Microns (DFT) of corrosion protection primer.

Design Loads Considered by Us (Standard)

Unless otherwise specified, Sathyam's Pre-Engineered Buildings are designed for the following minimum loads

Roof live load: 0.57 Kn/m2 (As per MBMA)

Design Wind speed: Upto 50m/sec (180 kmph)
(As per IS 875-1987)

International Quality Standards

LOW RISE BUILDING SYSTEMS MANUAL

Metal Building Manufacturers Association (MBMA)

ALLOWABLE STRESS DESIGN

American Institute of Steel Construction (AISC)

STRUCTURAL WELDING CODE

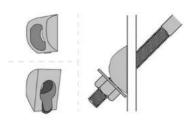
American Welding Society (AWS)

COLD FORMED STEEL DESIGN MANUAL

American Iron & Steel Institute (AISI)

Bracings

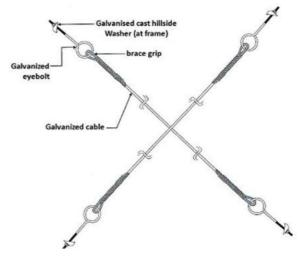
The system shown here is cable bracing. Other type of Bracings like Rod Bracing, Angle Bracing and Pipe Bracings are allowed based on the building's design requirements. Cable is manufactured in accordance with ASTM A475 extra high strength galvanized strands.



Hill side washers for Bracing rods



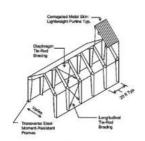
Anchor Bolts



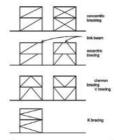
PEB+

PEB+ buildings are Pre-Engineered buildings with design and engineering optimized to extreme loading conditions. PEB+ are low cost residential buildings which comprises the benefits of PEB along with the optimization to high seismic zone level areas (Seismic Zone - V).

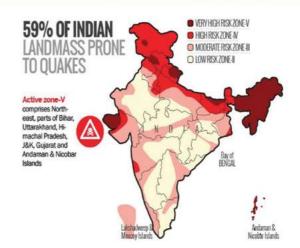
- Details of geological and geotechnical environment are taken into account for the PEB+ engineering
- The main challenge is to meet the double demand-the building needs to possess large inelastic deformation capacity and to have strength in all its members to sustain the forces and moments imposed on them



Typical low rise residential building



Bracing types used for high seismic zones



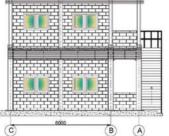
Each structure of a PEB+ building is backed by Extreme design and analysis

Buildings are designed considering highest safety factors ie.,

- Highest wind speed of 158 km/hr
- Seismic Zone-V
- Live load of 750 kg/sg.m.

This Hybrid method of steel construction opens up the option of light & heavy weight multi stories building. PEB+ is ideal solution for low cost yet super strong school & college buildings, residential buildings, office buildings, complexes etc.

Multi - Storey PEB+



Major Factors that influence Site Effects

Seismological factors

- Intensity and frequency characteristics of bed rocks in seismological environment
- Duration of bed rock motions

Advantages

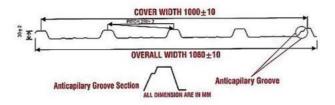
- Most economical for low rise residential buildings
- Excellent stability & structural integrity
- Withstands higher wind & snow load
 - Faster construction
- Good aesthetic value with the use of various accessories
- Suitable for extreme load conditions

Geological factors

- Soil deposit thickness
- Type of under lying rock

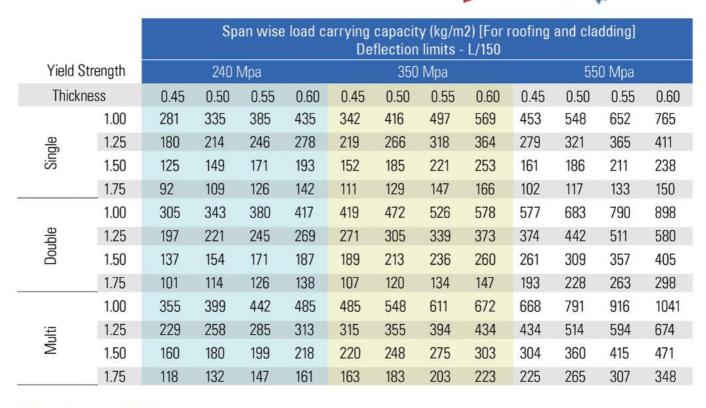


Steel Roofing & Cladding Sheets



Available Finishes & Thickness

Galvanized Steel (240Mpa)	0.35-0.65 mm TCT
Pre painted Galvanized Steel (240Mpa)	0.35-0.65 mm TCT
Al-Zn alloy coated Steel (550 Mpa)	0.35-0.65 mm TCT
Colour Coated Al-Zn Alloy Coated Steel (550 Mpa)	0.35-0.65 mm TCT



Product Advantages



Superior Corrosion Resistance



Durable & Strong



EPA Energy Star Compliant



Thermal Reflectivity

Available Colors











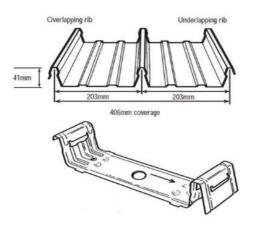






Note: Other colours are also available on request

Klip Lock Sheets





Available Finishes & Thickness

Galvanized Steel (240Mpa)	0.45-0.6 mm TCT
Pre painted Galvanized Steel (240Mpa)	0.45-0.6 mm TCT
Al-Zn alloy coated Steel (550 Mpa)	0.45-0.6 mm TCT
Colour Coated Al-Zn Alloy Coated Steel (550 Mpa)	0.45-0.6 mm TCT

Sathyam Steel 118 Clip

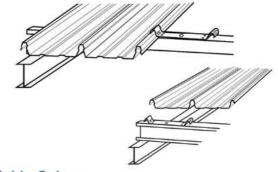
The Steel Clip has been designed for Sathyam Steel-Klip sheets. It requires only two fasteners per clip and provides an easy, positive engagement in the ribs of the deck.

Fastening Method

- The two fasteners are inserted only through the 2 punched holes. Four dimples are also provided in the clip but these are for auxiliary fasteners only
- The clip has a short return leg and a long return leg. The clip must be positioned with the short leg engaging over the male rib of the under lapping

Maximum Support Spacing (mm)

	BMT (mm)					
Type of Span	0.42	0.48	0.6			
Roofs						
Single Span	1500	1800	2300			
End Span	1700	2400	2700			
Internal Span	2100	3000	3600			
Unstiffened eaves overhang	200	300	300			
Stiffened eaves overhang	600	900	900			
Walls						
Single Span	1800	2400	2700			
End Span	1800	2400	3000			
Internal Span	1800	2400	3000			
Overhang	300	400	600			



Available Colors

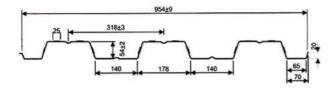


^{*}For roofs: the data are based on foot-traffic loading

^{*}For walls: the data are based on pressures (see wind pressure table)

^{*}Table data are based on supports of 1mm BMT

Decking Sheets



Available Thickness

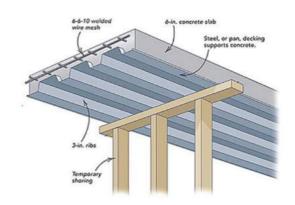
0.6 to 2.0 mm @ upto 340 Mpa

Available in

Normal CR
Galvanized Steel
Pre Painted Galvanized Steel

Bearing & Fixing

The minimum bearing for metal decking is 50mm and on steel work. For concrete or masonry work shall be 75mm. At ends, support fixing at 300mm center is recommended. At intermediate supports, fixing shall be placed at the spacing of 600mm centers. Fixing to steel work may be done by using shot fired nails, Self drilling or self tapping screws. Slot may be cut in the decking to allow for the concrete encasement of support beams.

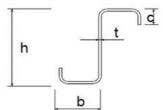


Welding of Brackets, clips etc. and for suspending fixtures may be done if required by customer.

		Span wise load carrying capacity (Kg/m2) for deck shuttering Deflection Limits to be - (L/180)									
Yield	Strength		240 N	Ира			350 Mpa				
Thi	Thickness		0.8		1.2	0.6	8.0		1.2		
Span	Spacing(m)										
	1	919	1462	2073	2704	1131	1860	2638	3496		
Single	1.4	439	746	1057	1379	577	949	1346	1784		
Sin	1.8	284	451	640	835	349	574	814	1079		
	2	229	366	518	676	283	465	655	832		
	1	841	1359	1893	2432	1032	1717	2459	3211		
Double	1.4	447	718	1008	1303	550	910	1297	1705		
Dor	1.8	276	441	621	806	339	559	796	1049		
<u> </u>	2	224	359	506	657	276	455	647	854		
	1	960	1558	2161	2766	1177	1964	2820	3669		
Multi	1.4	516	830	1162	1499	634	1050	1500	1967		
ž	1.8	319	511	720	932	393	649	924	1217		
	2	260	417	587	761	320	529	752	992		

Z-Purlins





Typical 'Z' Purlin

High grade steel conforming to ASTM A 607 Grade 50 or equivalent, available in various thickness. Factory painted with a minimum thickness of 35 microns (DFT) of corrosion protection primer, or Pre-Galvanised Finish.

Product Advantages

- More than 30% of steel by weight is saved
- Light weight & strong
- Greater spanning capacity
- Longer life due to zinc coating
- Lower maintenance cost

Available in

Available Thickness

Available Yield Strength

CR, HR, Galvanized Iron, Galvalume

1 mm to 3 mm

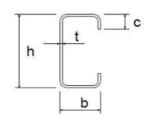
Upto 350 Mpa

	h	b	С	t	Weight	Area	lxx	Zx	гх	lyy	Zy	ry
Description	mm	mm	mm	mm	Kg/m	mm3	mm6	mm3	mm	mm6	mm3	mm
100x50x20x2.0	100	50	20	2.00	3.53	0.45	0.71	14.10	39.60	0.31	6.26	26.10
100x50x20x2.5	100	50	20	2.50	4.35	0.55	0.85	17.10	39.30	0.37	7.50	25.70
125x50x20x2.0	125	50	20	2.00	3.93	0.50	1.19	19.10	48.80	0.31	6.26	24.80
125x50x20x2.5	125	50	20	2.50	4.84	0.62	1.45	23.20	48.50	0.37	7.50	24.40
125x65x20x2.0	125	65	20	2.00	4.40	0.56	1.42	22.70	50.30	0.61	9.49	32.90
125x65x20x2.5	125	65	20	2.50	5.42	0.69	1.73	27.70	50.00	0.73	11.50	32.50
125x75x20x2.0	125	75	20	2.00	4.71	0.60	1.57	25.10	51.10	0.89	12.00	38.40
125x75x20x2.5	125	75	20	2.50	5.82	0.74	1.92	30.70	50.80	1.07	14.50	38.00
150x50x20x2.0	150	50	20	2.00	4.32	0.55	1.83	24.50	57.70	0.31	6.26	23.60
150x50x20x2.5	150	50	20	2.50	5.33	0.68	2.23	29.80	57.40	0.37	7.50	23.20
150x65x20x2.0	150	65	20	2.00	4.79	0.61	2.16	28.80	59.50	0.61	9.49	31.60
150x65x20x2.5	150	65	20	2.50	5.92	0.75	2.64	35.20	59.20	0.73	11.50	31.10
150x75x20x2.0	150	75	20	2.00	5.10	0.65	2.38	31.80	60.50	0.89	12.00	36.90
150x75x20x2.5	150	75	20	2.50	6.31	0.80	2.91	38.80	60.20	1.07	14.50	36.50
175x75x20x2.5	175	75	20	2.50	6.80	0.87	4.16	47.60	69.30	1.07	14.50	35.20
175x75x20x3.0	175	75	20	3.00	8.07	1.03	4.89	55.90	69.00	1.24	16.90	34.70
175x50x15x1.5	175	50	15	1.50	3.46	0.44	1.96	22.40	66.70	0.21	4.17	21.60
175x50x15x1.8	175	50	15	1.80	4.12	0.53	2.32	26.50	66.50	0.24	4.87	21.30
200x75x20x2.5	200	75	20	2.50	7.29	0.93	5.68	56.80	78.20	1.07		34.00
200x75x20x3.0	200	75	20	3.00	8.66	1.10	6.69	66.90	77.90	1.24		33.50
200x75x20x2.0	200	75	20	2.00	5.89	0.75	4.63	46.30	78.60	0.89	12.00	34.40
300x63x20x2.5	300	63	20	2.50	8.78	1.12	13.50	90.20	110.00	0.67		24.50
300x80x16x2.5	300	80	16	2.50	9.29	1.18	15.10	100.00	113.00	1.15	14.70	31.20
300x80x16x3.0	300	80	16	3.00	11.10	1.41	17.80	119.00	112.00	1.34	17.00	30.80

Note: Other sizes are also available on request

C-Purlins





Typical 'C' Purlin

High grade steel conforming to ASTM A 607 Grade 50 or equivalent, available in various thickness. Factory painted with a minimum thickness of 35 microns (DFT) of corrosion protection primer, or Pre-Galvanised Finish.

Product Advantages

- More than 30% of steel by weight is saved
- Light weight & strong
- Greater spanning capacity
- Longer life due to zinc coating
- Lower maintenance cost

Available in

Available Thickness CR, HR, Galvanized Iron, Galvalume 1 mm to 3 mm

Available Yield Strength

Upto 350 Mpa

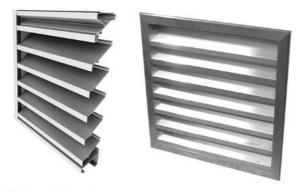
Description	h mm	b mm	c mm	t mm	Weight Kg/m	Area mm3	lxx mm6	Zx mm3	rx mm	lyy mm6	Zy mm3	ry mm
100x50x20x2.0	100	50	20	2.00	3.53	0.45	0.71	14.10	39.60	0.17	5.32	19.30
100x50x20x2.5	100	50	20	2.50	4.35	0.55	0.85	17.10	39.30	0.20	6.35	19.00
100x75x20x2.0	100	75	20	2.00	4.32	0.55	0.95	18.90	41.40	0.44	9.65	28.20
100x75x20x2.5	100	75	20	2.50	5.33	0.68	1.15	23.00	41.20	0.53	11.60	27.90
125x50x20x2.0	125	50	20	2.00	3.93	0.50	1.19	19.10	48.80	0.18	5.46	19.00
125x50x20x2.5	125	50	20	2.50	4.84	0.62	1.45	23.20	48.50	0.22	6.52	18.70
125x75x20x2.0	125	75	20	2.00	4.71	0.60	1.57	25.10	51.10	0.48	9.95	28.20
125x75x20x2.5	125	75	20	2.50	5.82	0.74	1.92	30.70	50.80	0.58	12.00	27.90
150x50x20x2.0	150	50	20	2.00	4.32	0.55	1.83	24.50	57.70	0.19	5.56	18.70
150x50x20x2.5	150	50	20	2.50	5.33	0.68	2.23	29.80	57.40	0.23	6.65	18.40
150x75x20x2.0	150	75	20	2.00	5.10	0.65	2.38	31.80	60.50	0.51	10.20	27.90
150x75x20x2.5	150	75	20	2.50	6.31	0.80	2.91	38.80	60.20	0.61	12.30	27.60
175x50x20x2.0	175	50	20	2.00	4.71	0.60	2.65	30.30	66.40	0.20	5.64	18.30
175x50x20x2.5	175	50	20	2.50	5.82	0.74	3.23	36.90	66.00	0.24	6.75	18.10
175x75x20x2.5	175	75	20	2.50	6.80	0.87	4.16	47.60	69.30	0.65	12.50	27.30
175x75x20x3.0	175	75	20	3.00	8.07	1.03	4.89	55.90	69.00	0.75	14.50	27.00
200x75x20x2.5	200	75	20	2.50	7.29	0.93	5.68	56.80	78.20	0.68	12.70	27.00
200x75x20x3.0	200	75	20	3.00	8.66	1.10	6.69	66.90	77.90	0.79	14.80	26.70
225x50x20x2.5	225	50	20	2.50	6.80	0.87	5.94	52.80	82.80	0.26	6.89	17.30
225x50x20x3.0	225	50	20	3.00	8.07	1.03	6.98	62.00	82.40	0.30	7.91	17.00
225x75x20x2.5	225	75	20	2.50	7.78	0.99	7.49	66.60	86.90	0.70	12.90	26.60
225x75x20x3.0	225	75	20	3.00	9.25	1.18	8.83	78.40	86.60	0.81	14.90	26.30
250x75x20x2.5	250	75	20	2.50	8.27	1.05	9.61	76.90	95.50	0.72	13.00	26.20
250x75x20x3.0	250	75	20	3.00	9.84	1.25	11.30	90.70	95.10	0.84	15.10	25.90
000 70 00 00	000	7.0	00	0.00	40.00	4.07	40.00	440.00	444.00	0.74	40.70	00.00
300x70x20x3.0	300	70	20	3.00	10.80	1.37	16.90	113.00	111.00	0.74	13.70	23.30

Accessories

Mezzanine Floor

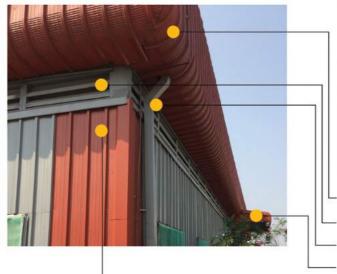
Intermediate mezzanine floor is possible in Pre-Engineered Building systems. Mezzanine floors can be provided in full or partial area in Pre-Engineered buildings to suit loading requirements for office, storage and other utilities. Sathyam's standard Mezzanine framing system consists of a steel deck supported by joists framed onto main mezzanine beams. The main beams may also be supported by intermediate columns if provided by design loads. Applied floor loads, such as dead, live and collateral loads along with mezzanine column spacing are also considered while designing a mezzanine floor.

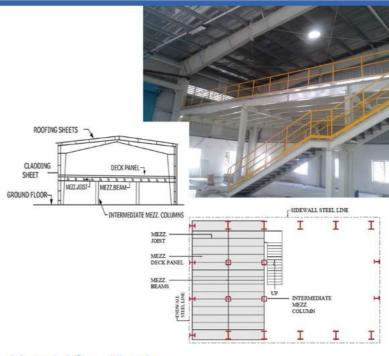
Sathyam Louvers



Crimp Sheets







Material Specifications

Technical Specifications of Galvalume (GL)

Material: Bare Galvalume – ASTM A792M

Coating mass: upto AZ 150 Tensile strength: upto 550 Mpa

Technical Specifications of Pre Painted Galvalume (GL)

Material: Galvalume Type of coating: RMP/SMP/PVDF etc

Technical Specifications of Galvanized Steel(GI)

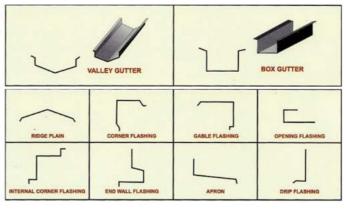
Zinc coating: Pure Lead Free Zinc upto 275 GSM, Conforming to IS 277 Cold Rolled Steel Coils

Tensile strength: 240 Mpa

Technical Specifications of Pre Painted Galvanized Steel(PPGI)

Material: Galvanized Iron Type of coating: RMP/SMP/PVDF etc

Flashing & Gutter



Crimp Sheets

Sathyam Louvers

Custom made Sathyam Downspout

Canopy

Roofing and Cladding Sheets

World Class Machines Used by Sathyam



leavy Duty Hydraulic Shear



Dual/Triple Head CNC Gas Cutting Machine



H Beam Assembly Machine



Automatic Dual Head Submerged Arc Welder Line



Flange Correction Mill



CNC Drilling Machine



Shot Blasting



Robotic Welding Machine



Z Purlin Roll Forming Line



C/Z Purlin Roll Forming Line



Roof & Wall Sheet Panel Mill



KLIP-Lock Sheet Mill

Some of our Projects



Tamil Nadu News Print Ltd. W - 45m L - 105m H - 6.5m



Greato Moulds W - 60m L - 88m H - 9m



Mahindra R & D Building Building W - 12m L - 100m H - 6m



Chettinad Indoor Stadium W - 15m L - 40m



S.N.J. Breweries W - Span 90m L - 110m



Indian Railway Gantry Building W - Clear Span 20m L - 60m H - 16m



Suja Shoei W - Clear span 25m L - 60 m H - 7.2m



Samsung W - Multi span 88.3m L - 62m H - 10.2 m

Some of our Clients













SAMSUNG























































CORPORATE OFFICE



Sathyam Steel Roof Structures Limited

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MANUFACTURING UNIT



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